

Faction Tactical V1 Heat Molding Instructions

1. Preheat the oven between 180-190 degrees.
2. Remove frames and UFS bolts.
3. Soulplates, cuff and mounting hardware can remain attached.
4. Loosen laces, unstrap 45 degree straps, and click cuff buckles 1 click.
5. Once the oven is preheated between 180-190 degrees, place both skates in the oven on a metal baking sheet. Make sure the laces and straps are tucked in so that they don't touch any of the heating elements. (Note: it is recommended to not exceed 200 degrees as that could cause warping in the plastic soulplates.)
6. Bake for 10-15 minutes. Check on the skates every 5 mins to ensure there are no issues. Try to not open the oven for long periods of time to maintain temperature.
7. Once the 10-15 minutes have passed, remove the skates and insert your feet. Caution: metal portions of the skate will be hot. Tie your skates to the tightness you prefer, tighten the 45 strap and buckle and latch your cuff.
8. While standing, bend your knees with the soulplate flat on the ground to get the desired forward flex. Stand with your feet in this position for 15-20 minutes while the boot fully cools. (Note: While molding your skates you should wear socks similar to socks you normally wear skating. If you have particular spots that you want to stretch more than others, place some additional padding in that location to mold extra space.) (Note: we recommend that you don't mold your skates more than 2 times. Excessive heating can affect the glue used to adhere the soft goods portion to the carbon shell,)